

# EMPOWER

## EUROPEAN METHANOL POWERED FUEL CELL CHP



EMPOWER

Project ID	875081
PRR 2024	Pillar 4 – H <sub>2</sub> end uses: stationary application
Call topic	FCH-02-7-2019: Development of highly efficient and flexible mini CHP fuel cell system based on HTPEMFCs
Project total cost	EUR 1 499 876.25
Clean H <sub>2</sub> JU max. contribution	EUR 1 499 876.25
Project period	1.1.2020–30.11.2023
Coordinator	Teknologian tutkimuskeskus VTT Oy, Finland
Beneficiaries	Blue World Technologies ApS, Catator AB, THT Control Oy, Universidade do Porto

<https://cordis.europa.eu/project/id/875081>

### PROJECT AND GENERAL OBJECTIVES

Empower was a project dedicated to developing a highly efficient and versatile mini combined heat and power (CHP) system based on high-temperature proton-exchange membrane fuel cells (HT-PEMFCs). The primary objective of the project was to design and demonstrate a methanol-fuelled mobile CHP system utilising HT-PEM-FC technology for simultaneous heat and electricity generation.

Designed to function as a backup or off-grid solution in both industrial and residential settings, the Empower system aimed to provide utility-grade electricity, with waste heat repurposed for space heating and providing domestic hot water. The overarching goal was to enhance the efficiency of systems, specifically targeting the mini-CHP market, while ensuring cost-competitiveness and a low carbon footprint.

The methanol-fuelled CHP system was developed to replace diesel generators, lowering CO<sub>2</sub> emissions, reducing noise and generating heat. Methanol's liquid form enables cost-effective storage and seamless distribution through existing infrastructure, fostering renewable production and reducing dependence on imported fossil fuels.

### NON-QUANTITATIVE OBJECTIVES

- Increase visibility and awareness of renewable methanol potential.
- Arranged an international summer school on hydrogen technologies.
- Developed business analysis for renewable methanol use in CHPs and other applications.
- Supported knowledge exchange and production ramp-up through stakeholder searching and information linkage.
- Introduced concept to produce affordable, secure electricity with low carbon footprint.

### PROGRESS AND MAIN ACHIEVEMENTS

- Improving materials for fuel cell stacks and refining their quality control methods;
- Studying the novel concept of aqueous-phase reforming as a technology utilised prior to the reforming of methanol;
- Development of a highly efficient gas-phase reformer;
- Development of a custom-made fuel cell system for demonstration purposes;
- Development of a mobile CHP container, acting as a platform for fuel cell systems;
- Integration and short-term testing of CHP system;
- Conduct of final demonstration activities focusing on stand-alone demonstration of the performance of fuel cell systems in relevant conditions;
- Proving the scalability, cost reduction, low carbon footprint and business potential of the project concept.



### FUTURE STEPS AND PLANS

"The project has finished.

Opportunities for further research include:

- Integration of a 5 kW fuel cell system with a heat pump for 20–30 kW heat production;
- Design of a bipolar plate to ensure gasket stability;
- Design of a mechanical endplate and compression system;
- Refinement of gasket material;
- Selection of balance-of-plant components for the fuel cell system;
- Integration of a thermoelectric generator in the fuel cell system;
- Use of a Gaussian process regression unit for reforming methanol.

### PROJECT TARGETS

Target source	Parameter	Unit	Target	Achieved to date by the project	Target achieved?
Project's own objectives	Stack electrical efficiency (LHV for reformat gas)	%	55	53.7	
	Degradation of the system	%	0.4	1.06	
	Fuel-processing efficiency	%	85	> 85	✓
MAWP (2014–2020)	CAPEX	€/kWh	5 500	2 600	✓
	System electrical efficiency (LHV for methanol)	%	37–67	38.1	✓